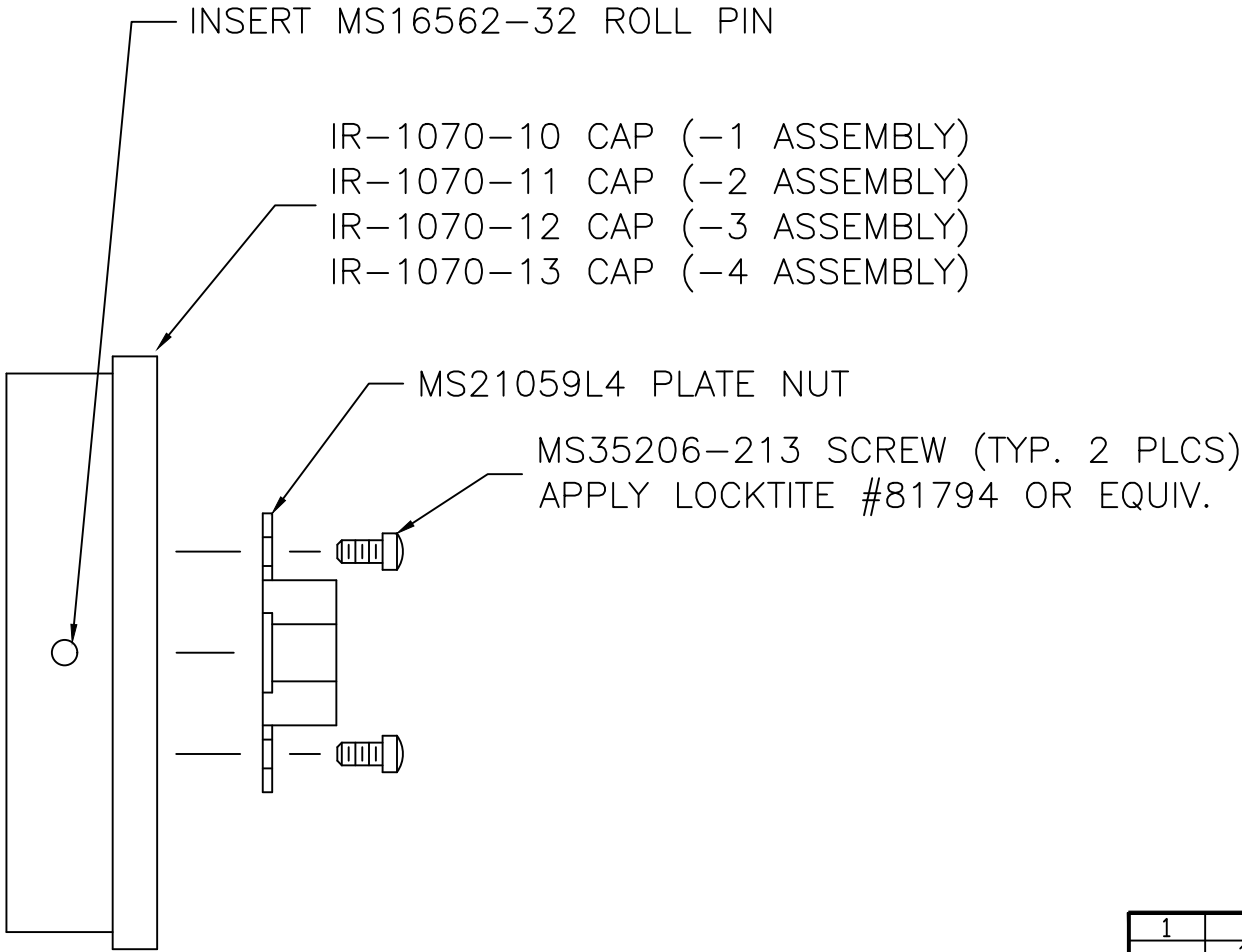


SHEET	REV	ECO	DATE	DESCRIPTION	BY	APR	CHK
1,2	A		11/03/2000	FINISH WAS BLACK POWDER COAT	MR	MR	LS
2	B		09/04/2001	ADDED -2 ASSY. AND -11 CAP	GP	GP	LS
2	C		06/13/2012	SHT1 ADDED LOCKTITE#81794, SHT2 ADDED 0.25 THRD DEPTH	REB	REB	LS
1,3	D		10/29/2012	ADDED SHT 3, -3, -4. -12, -13, UPDATED BDM. 0.75 DIMS WERE .XXX	DGW		

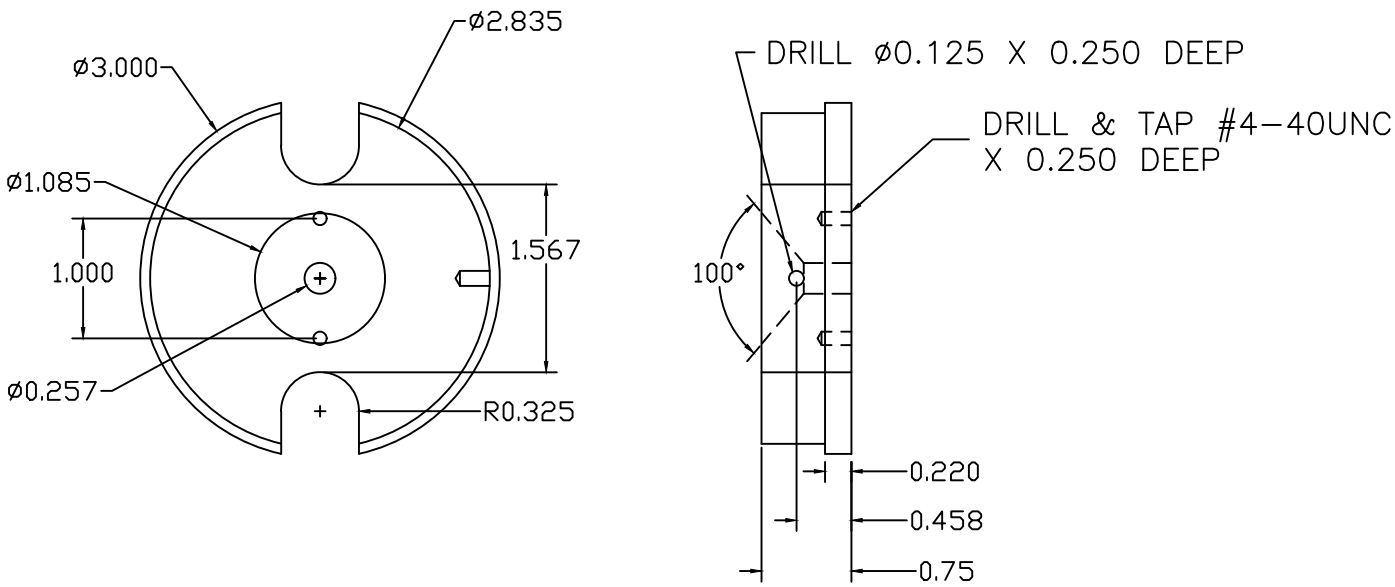


1				IR-1070-13	CAP
	1			IR-1070-12	CAP
		1		IR-1070-11	CAP
1	1	1	1	MS16562-32	ROLL PIN
2	2	2	2	MS35206-213	SCREW
1	1	1	1	MS21059L4	PLATE NUT
			1	IR-1070-10	CAP
-4	-3	-2	-1	PART NUMBER DESCRIPTION	
INST	INST	INST	INST		
QTY.	QTY.	QTY.	QTY.		
				Paravion® Inc.	TITLE
				Technology	CAP ASSEMBLY
				DRAWING NO.	
				IR-1070	
				DIMENSIONS IN INCHES	
				TOLERANCES EXCEPT WHERE NOTED:	
				.X = ± .1	
				.XX = ± .05	
				.XXX = ± .010	
				ANGLES = ± 1°	
				THREADS:	
				INTERNAL=CLASS 2B	
				EXTERNAL=CLASS 2A	
				DO NOT SCALE DRAWING	
				© 2001 PARAVION TECH., INC.	
				PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.	
				SHEET	
				1 OF 3	

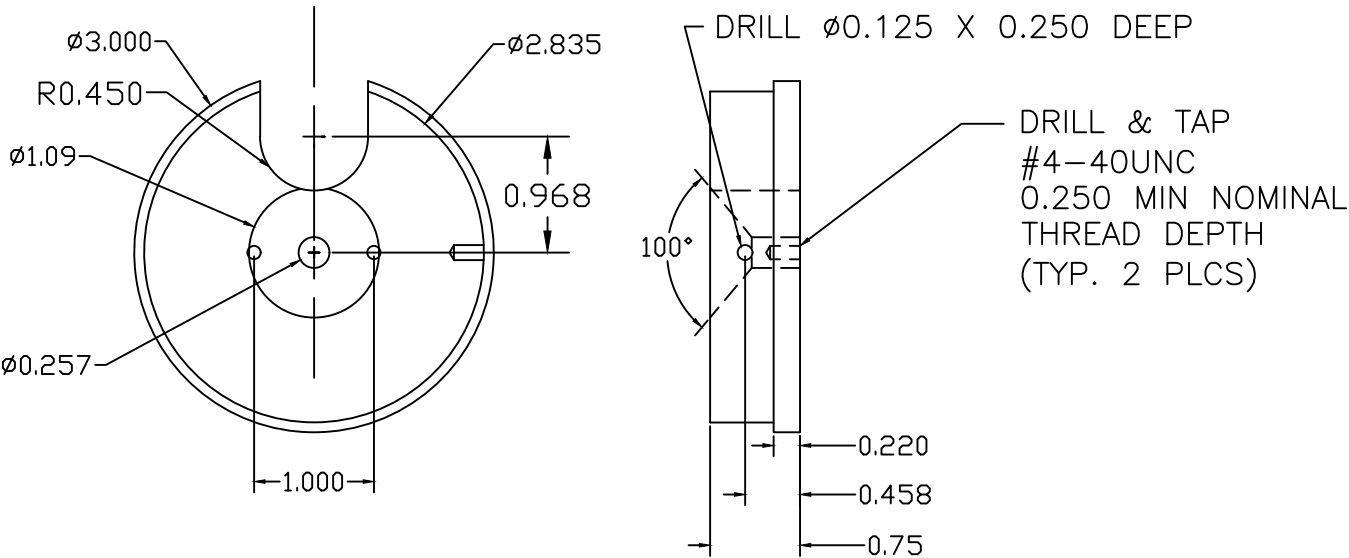
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PROTO
N/C

MATERIAL: AL 6061-T6 PER QQ-A-250/11 AMS 4027
STOCK: 3/4" PLATE OR 3" BAR
FINISH: BLACK ANODIZE PER MIL-A-8625 TYPE II, CLASS 2
WEIGHT: 0.47 lbs
SURFACE FINISH $\sqrt{125}$



-10 CAP



-11 CAP

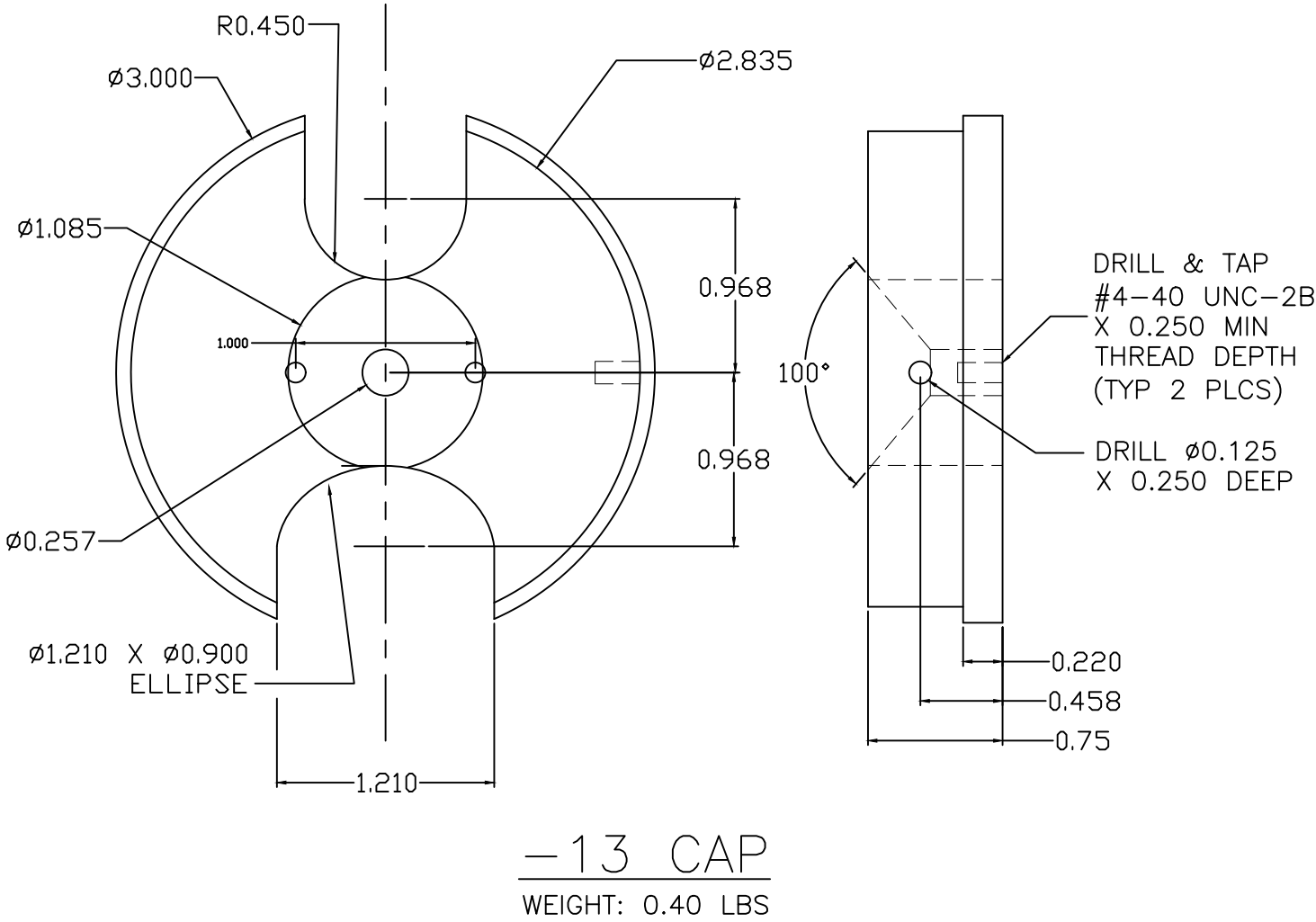
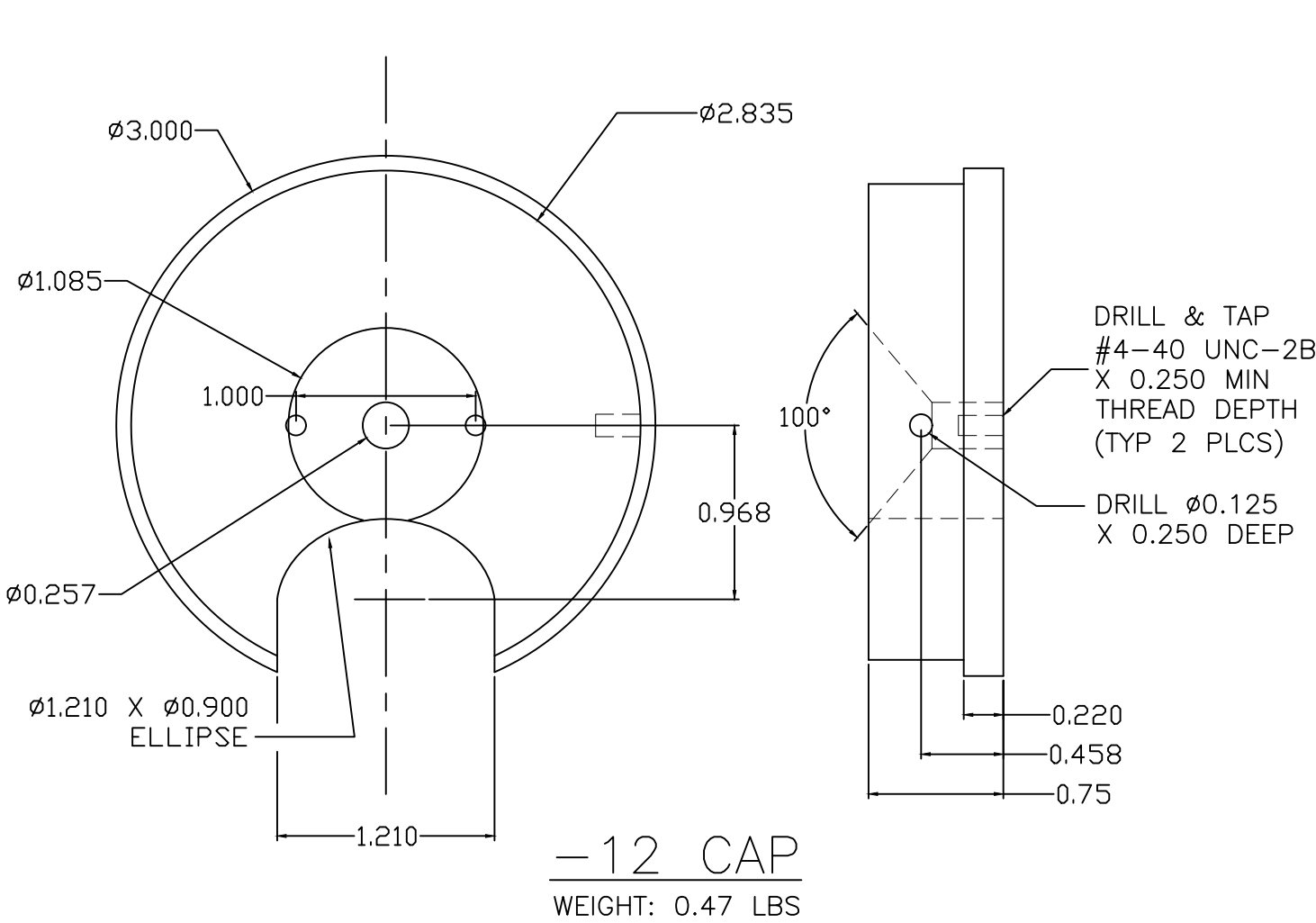
BREAK ALL SHARP EDGES

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PROTO
N/C

Paravion® Technology Inc.	TITLE			DRAWING NO.		
	CAP ASSEMBLY			IR-1070		
DIMENSIONS IN INCHES	DRAWN	APRVD.	CHK'D	DATE	REV	ECO
TOLERANCES EXCEPT WHERE NOTED:	BY	BY	BY			
.X = ± .1	RHSM	REB	REB	09/06/96	D	
.XX = ± .05	ECO					
.XXX = ± .010	DO NOT SCALE DRAWING				SHEET	
ANGLES = ± 1°						
THREADS:	© 2001 PARAVION TECH., INC.				2 OF 3	
INTERNAL=CLASS 2B	PARAVION IS A TRADEMARK OF					
EXTERNAL=CLASS 2A	PARAVION TECHNOLOGY, INC.					

MATERIAL: AL 6061-T6 PER QQ-A-250/11 AMS 4027
STOCK: 3/4 IN. PLATE/ALT. Ø3 IN. ROUND
FINISH: BLACK ANODIZE PER MIL-A-8625 TYPE II, CLASS 2
SURFACE FINISH $\sqrt{125}$



BREAK ALL SHARP EDGES

PROTO
N/C

Paravion® Technology Inc.		TITLE CAP ASSEMBLY		DRAWING NO. IR-1070		
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY REB	DATE 09/06/96	REV D
		DO NOT SCALE DRAWING				SHEET 3 OF 3
		© 2010 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				